



Aluminum Coil Anodizing Corporation  
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# Product Specification Document

ACAD-945AD/DG Rev 3

**Product ID: 945AD/DG Semi Specular LI**

**Application: Lighting Louvers and Reflectors**

**Material Specification:**

Alloy: 5205

Temper: H17

**Mechanical Properties (typical):**

Tensile Strength: 180 N/mm<sup>2</sup> (26,000 psi)  
 Yield Strength: 170 N/mm<sup>2</sup> (25,000 psi)  
 Elongation: 2%  
 Minimum Bend Radii: 1T

**For White Paint:**  
 1T bend: n/a  
 1T bend – dry heat: n/a  
 0T bend: n/a

**Optical / Anodized Properties:**

Total Reflectance (TR%) <sup>1</sup> :	84% minimum				<sup>1</sup> Technidyne TR-2 (ASTM 1651-94)
Distinctness of Image (DI) <sup>2</sup> :	35-45				<sup>2</sup> Hunter Labs D47 Dorigon (ASTM E430-83)
Specular Reflectance (RS) <sup>2</sup> :	10-18				<sup>3</sup> DIN 67530
15° Diffuseness (15°) <sup>2</sup> :	.05-.20				<sup>4</sup> Byk Gardner Micro Gloss Meter
Dr. Lange 60° <sup>3</sup> :	w/g n/a	a/g n/a			<sup>5</sup> ASTM B137-89
Gardner 60° Gloss <sup>4</sup> :	w/g n/a	a/g n/a			<sup>6</sup> Hunter Lab mini-Scan XE Plus
Anodize Film Thickness <sup>5</sup> :	2.5 to 3.3 microns	(0.00010 to 0.00013 inch)			
Iridescence Rating:	Premium Low Iridescence				
Color <sup>6</sup> :	L* n/a	a* n/a	b* n/a		

**Availability: Sheet and Coil**

Gage: 0.50 to 0.80 mm (0.020 to 0.032 inch)  
 Width: 12.7 to 1250 mm (0.50 to 49.213 inch)  
 Length: up to 3660 mm (up to 144 inch)

**Tolerances (standard):** (Tighter tolerance may be possible. Contact your sales representative.)

Gage:	From:	0.25 to 0.40 mm	+/- 0.025 mm	(0.010 to 0.016 inch, +/- 0.001 inch)
		0.41 to 0.80 mm	+/- 0.040 mm	(0.017 to 0.032 inch, +/- 0.0015 inch)
		0.81 to 1.00 mm	+/- 0.050 mm	(0.033 to 0.040 inch, +/- 0.002 inch)
Slit Width:	From:	12.5 to 305 mm	+/- 0.125 mm	(0.5 to 12 inch, +/- 0.005 inch)
		306 to 610 mm	+/- 0.38 mm	(12.1 to 24 inch, +/- 0.015 inch)
		611 to 1250 mm	+/- 0.50 mm	(24.1 to 50 inch, +/- 0.020 inch)
Sheet:	Length:	Up to 1524 mm	+/- 1.0 mm	(Up to 60 inch, +/- 0.040 inch)
		1525 to 3050 mm	+/- 1.5 mm	(60 to 120 inch, +/- 0.060 inch)
		3051 to 3660 mm	+/- 2.0 mm	(120 to 144 inch, +/- 0.080 inch)
	Squareness: <sup>1</sup>	Up to 1200 mm	+/- 0.5 mm	(Up to 48 inch, +/- 0.020 inch)
		1201 to 2400 mm	+/- 1.0 mm	(49 to 95 inch, +/- 0.040 inch)
		2401 to 3660 mm	+/- 1.5 mm	(96 to 144 inch, +/- 0.060 inch)

<sup>1</sup> Difference in diagonals

Lateral Bow (in one meter):  
 Width Under 300 mm: 2.5 mm max. (Width Under 12 inch: 0.100 inch)  
 Width Over 300 mm: 1.25 mm max. (Width Over 12 inch: 0.050 inch)

Flatness: Height between waves: 1% of wave length, 8mm (0.32 inch) maximum.

Burr: 10% of gage Not to exceed .08 mm (.003 inch)