



Product Specification Document

ACAD-769MX/JA Rev 1

Aluminum Coil Anodizing Corporation
 501 E Lake Street • Streamwood IL 60107
 Phone: 630-837-4000 • Fax: 630-837-0814
 www.acacorp.com

Product ID: 769MX/JA Mill Finish Gold

Application: Electrical Switch Plates and Similar Applications

Material Specification:			
Alloy:	5005		
Temper:	H14		
Mechanical Properties (typical):			
Tensile Strength:	165 N/mm ²	(24,000 psi)	For White Paint: 1T bend: n/a 1T bend – dry heat: n/a 0T bend: n/a
Yield Strength:	145 N/mm ²	(21,000 psi)	
Elongation:	5%		
Minimum Bend Radii:	0T		

Optical / Anodized Properties:			
Total Reflectance (TR%) ¹ :	n/a% minimum		¹ (Technidyne TR-2 (ASTM 1651-94))
Distinctness of Image (DI) ² :	n/a		² (Hunter Labs D47 Dorigon (ASTM E430-83))
Specular Reflectance (RS) ² :	n/a		³ (DIN 67530)
15° Diffuseness (15°) ² :	n/a		⁴ (Byk Gardner Micro Gloss Meter)
Dr. Lange 60° ³ :	w/g	n/a	a/g n/a
Gardner 60° Gloss ⁴ :	w/g	n/a	a/g n/a
Anodize Film Thickness ⁵ :	2.0 to 3.0 microns		(0.00008 to 0.00012 inch)
Iridescence Rating:	Controlled Low Iridescence		
Color ⁶ :	L*	80 - 90	a* -1.0 - 1.0 b* 23.5 - 27.5

Availability:	Sheet and Coil		
Gage:	0.30 to 1.00 mm	(0.012 to 0.040 inch)	
Width:	12.7 to 1250 mm	(0.50 to 49.213 inch)	
Length:	up to 3660 mm	(up to 144 inch)	

Tolerances (standard): (Tighter tolerance may be possible. Contact your sales representative.)			
Gage:	From:	0.25 to 0.40 mm	+/- 0.025 mm (0.010 to 0.016 inch, +/- 0.001 inch)
		0.41 to 0.80 mm	+/- 0.040 mm (0.017 to 0.032 inch, +/- 0.0015 inch)
		0.81 to 1.00 mm	+/- 0.050 mm (0.033 to 0.040 inch, +/- 0.002 inch)
Slit Width:	From:	12.5 to 305 mm	+/- 0.125 mm (0.5 to 12 inch, +/- 0.005 inch)
		306 to 610 mm	+/- 0.38 mm (12.1 to 24 inch, +/- 0.015 inch)
		611 to 1250 mm	+/- 0.50 mm (24.1 to 50 inch, +/- 0.020 inch)
Sheet:	Length:	Up to 1524 mm	+/- 1.0 mm (Up to 60 inch, +/- 0.040 inch)
		1525 to 3050 mm	+/- 1.5 mm (60 to 120 inch, +/- 0.060 inch)
		3051 to 3660 mm	+/- 2.0 mm (120 to 144 inch, +/- 0.080 inch)
	Squareness: ¹	Up to 1200 mm	+/- 0.5 mm (Up to 48 inch, +/- 0.020 inch)
		1201 to 2400 mm	+/- 1.0 mm (49 to 95 inch, +/- 0.040 inch)
		2401 to 3660 mm	+/- 1.5 mm (96 to 144 inch, +/- 0.060 inch)
¹ Difference in diagonals			
Lateral Bow (in one meter):	Width Under 300 mm:	2.5 mm max. (Width Under 12 inch: 0.100 inch)	
	Width Over 300 mm:	1.25 mm max. (Width Over 12 inch: 0.050 inch)	
Flatness:	Height between waves:	1% of wave length, 8mm (0.32 inch) maximum.	
Burr:	10% of gage	Not to exceed .08 mm (.003 inch)	